

REPLACEMENT

HINT:

- The following is the seat heater replacement procedure.
- Care should be taken during operation to protect the seat cover from scratches, dirt or accidental cuts.

1. **REMOVE FRONT SEAT (See page BO-125)**
2. **REMOVE SEATBACK COVER AND SEAT CUSHION COVER (See page BO-126)**
3. **TURN SEAT COVER INSIDE OUT**
4. **REMOVE SEAT WIRE**
 - (a) Seat cushion cover:
Remove the 3 seat wires from the seat cushion cover.
 - (b) Seatback cover:
Remove the 2 seat wires from the seatback cover.
5. **REMOVE SEAT HEATER**
 - (a) Seat cushion cover:
Cut the 8 tack pins which are fastened to the seat heater, then remove the seat heater.
 - (b) Seatback cover:
Cut the 8 tack pins which are fastened to the seat heater, then remove the seat heater.
6. **INSTALL NEW SEAT HEATER**
 - (a) Set a new seat heater.

HINT:

Face the marked side (mark indication) to the seat cushion pad and seatback pad.

- (b) Using a tacker, attach tack pins to the seat heater as shown in the illustration below.

Tacker: BANZAI 303XT or equivalent

NOTICE:

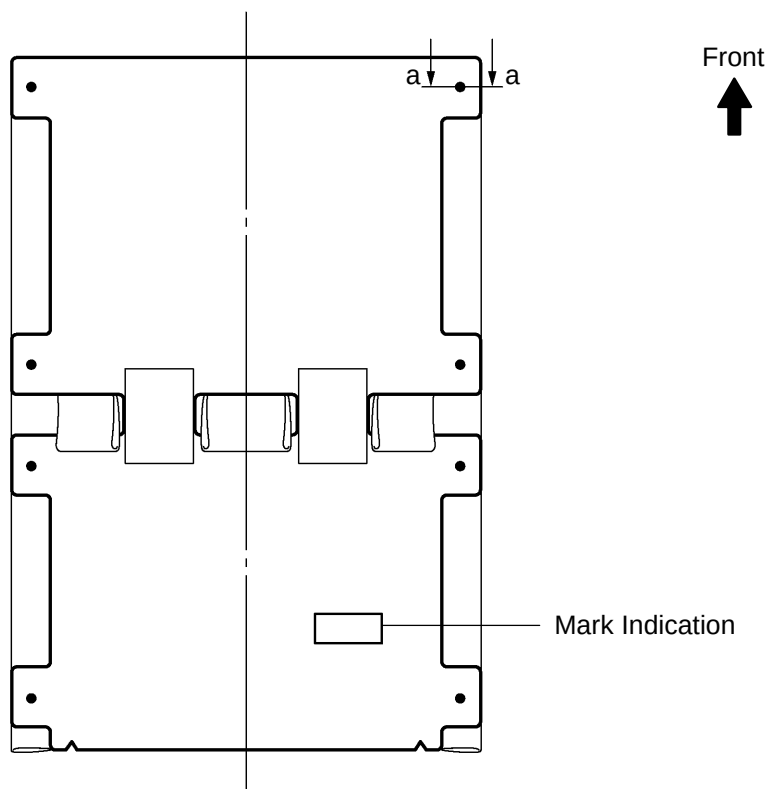
Do not substitute other metal part in place of tack pins. Insufficient distance between the heater and cover may result in damage to the heater.

HINT:

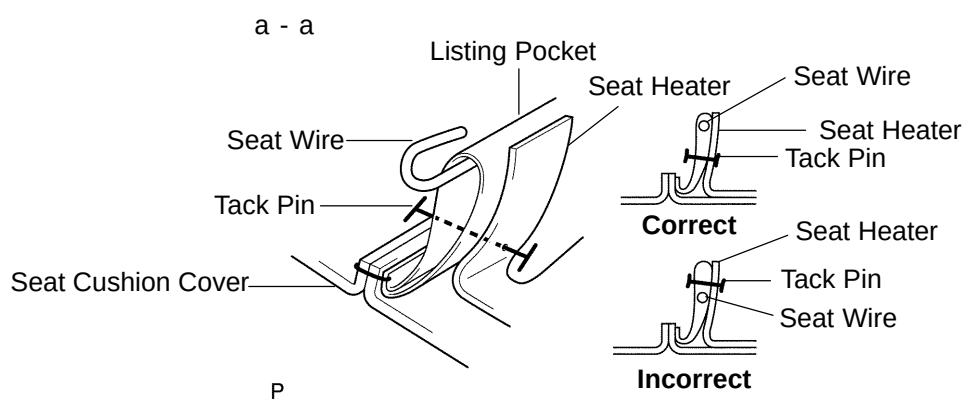
- Attach tack pins on the seam side so that the wire can be threaded through the hole from the fold side.
- Sewing thread can be substituted for tack pins. However, allow a distance of 6 - 7 mm (0.24 - 0.28 in.) between both sewed parts of the heater and cover.

Seat cushion cover:

●: Tack Pin



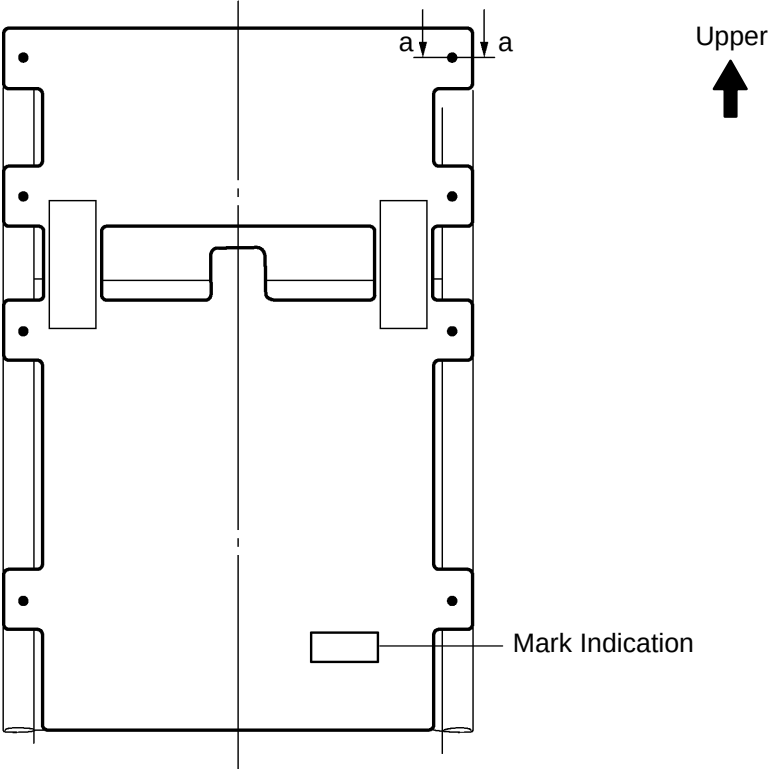
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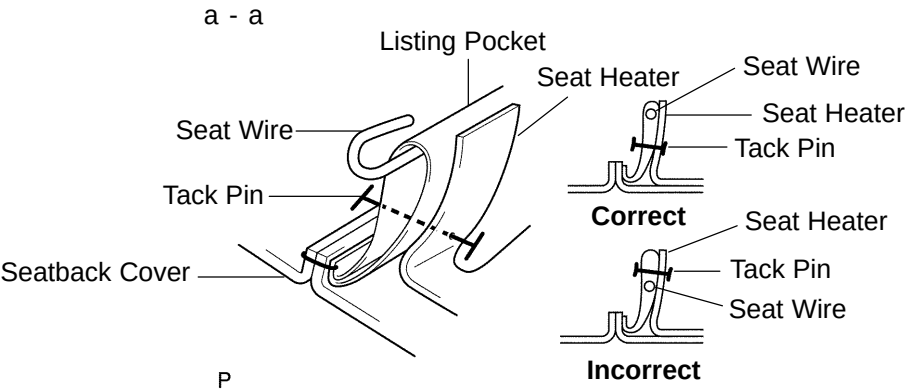
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Seatback cover:

●: Tack Pin



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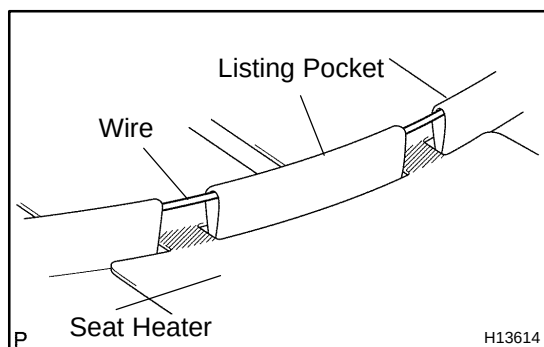


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7. INSTALL SEAT WIRE

- (a) Seat cushion cover:
Install the 3 seat wires to the seat cushion cover.
- (b) Seatback cover:
Install the 2 seat wires to the seatback cover.

**HINT:**

Pass the wire over the seat heater as shown in the illustration.

- 8. REVERSE SEAT COVER BACK TO ITS ORIGINAL POSITION**
- 9. INSTALL SEATBACK COVER AND SEAT CUSHION COVER (See page [BO-132](#))**
- 10. INSTALL FRONT SEAT (See page [BO-134](#))**